



Dart Aerospace Ltd.
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646.9703

Job Sheet 181350



6531

Part No: 646.9703

Job Qty: 5 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E Sheets 1-3&7 IPP REV:A NEW ISSUE 16-03-07 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Stores/Pkg-2		NOV 19 2018 6:00 DAS
110	Packaging	5 pcs	9/10/18	9/10/18	0.00	0.00	Packaging1-1		NOV 19 2018 9:00 DAS
120	Small Fab	5 pcs	9/10/18	9/10/18	0.00	1.67	Small Fab-1		NOV 26 2018 6:00 DAS
130	QC	5 pcs	9/10/18	9/10/18	0.00	0.00	QC5		NOV 26 2018 6:00 DAS
140	Packaging	5 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1		NOV 27 2018 9:00 DAS
150	QC21-SA	5 Ea	9/10/18	9/10/18	0.00	0.00	QC21		NOV 27 2018 9:00 DAS

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note .
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9711	Blade	10 Ea (2 ea)	90-Start up Operation	5104600
646.9713	Body	5 Ea (1 ea)	90-Start up Operation	5116376
MS21042L08	Nut	30 Ea (6 ea)	90-Start up Operation	5100409
MS27039-08-19	Screw	30 Ea (6 ea)	90-Start up Operation	5104359
NAS1149FN832P	Washer	60 Ea (12 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9711	10	87	0
	646.9713	5	42	0
	MS21042L08	30	1,236	0
	MS27039-08-19	30	1,346	0
	NAS1149FN832P	60	1,763	0

Part Specifications

Specifications could not be found.



Container No: S129004



Part: 646.9703

Job No: 181350

Serial No/Batch: S129004

Revision: E

Inspector:

Exp Date:

Instructions:

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Date: 11/19/18